

ATLAS

R O A D C A M P

MERCEDES SPRINTER

98" SIDE STEP – PASSENGER/DRIVER

36" SIDE STEP - DRIVER



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WARNINGS

SAFETY WARNINGS

****ATLAS RC is not responsible for any injury during the installation, maintenance and use of an ATLAS RC accessory****

The first assembly of a step stool can take 2 to 4 hours.

Make sure to always wear cut-resistant gloves and safety glasses.

If you have any hesitations during assembly, stop the work and contact your retailer.

TECHNICAL WARNINGS

****FOR ALL BOLTS ASSEMBLED WITH NYLON NUTS, IT IS MANDATORY TO APPLY ANTI-SEIZE (ANTI-SEIZE) SUPPLIED WITH YOUR HARDWARE TO ENSURE THAT THE BOLT/NUT ASSEMBLY DOES NOT SEIZE.****

- All bolts and nuts must be tightened by hand (using ratchets, Allen wrenches, and torque wrenches) according to the torques indicated in the guide.
- Nylock nuts are used in the assembly of ATLAS accessories. It is not recommended to tighten and loosen this type of nut repeatedly. It is therefore very important to follow the tightening steps prescribed in this manual.

GENERAL WARNINGS

- ATLAS RC Limitations of Liability: ATLAS RC is not liable for any damages resulting from improper use, excessive loading, improper assembly, abuse, accident, neglect, improper installation, theft, or unauthorized modifications.
- As the owner of an ATLAS RC accessory, it is your responsibility to review the company's Terms and Conditions on the website.
- Any modification or alteration of ATLAS RC accessories not approved by ATLAS RC may void the product warranty.
- The addition of components not approved by ATLAS RC may void the product warranty.

INTERVIEW

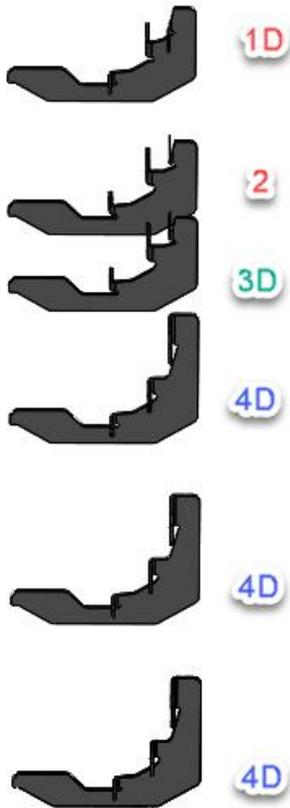
- All torques must be checked after the first 100 km and 500 km driven with the vehicle following the installation of the bracket.
- Every year, check that the hardware is properly tightened.

MATERIALS NEEDED

HARDWARE PROVIDED ACCORDING TO YOUR STEP PURCHASE

Côté Conducteur

Driver side



Devant du véhicule

Front of vehicle

Non-requis pour 98" conducteur

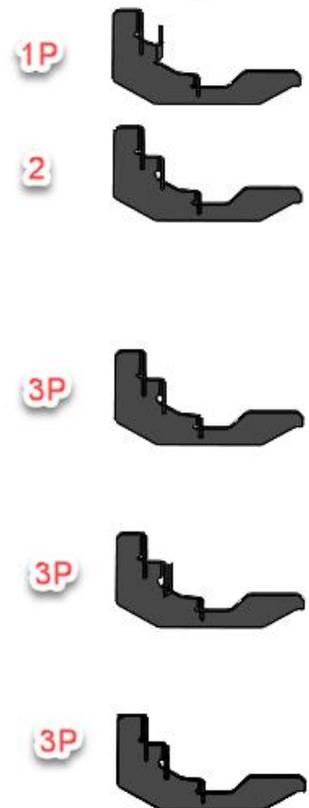
Not Required for 98" Step

Non-requis pour 36"

Not Required for 36" Step

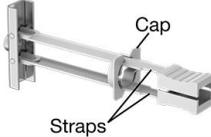
Côté Passager

Passenger side

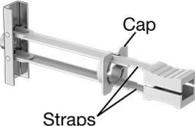


HARDWARE PROVIDED

PASSEAGER 98" OR DRIVER 98"

Qty	Description	
10	1/4" Lock Washer	
31	1/4" Washer	
10	1/4" Nylon Nut	
10	Hex Bolt 1/4" X 1.25"	
12	Self-drilling bolt hex head. #14 x 1.25"	
1	Anti-Seize	
5	Hex Head Bolt 3/8" X 1.75"	
5	3/8" Washer	
5	3/8" lock washer	
6	3/4" Yellow Zinc Washer	
6	Rocker Anchors	

36" DRIVER

Qty	Description	IMAGES
7	1/4" Lock Washer	
20	1/4 washer	
6	Nylon nut 1/4	
6	Hex Bolt 1/4" X 1.25"	
9	Self-drilling bolt hex head. #14 x 1.25"	
1	Anti-Seize	
2	3/8 washer	
2	Hex Bolt 3/8" X 1.75"	
2	3/8" lock washer	
3	3/4" Yellow Zinc Washer	
3	Rocker Anchors	

A pouch of anti-seize.

****IMPORTANT: Put anti-seize on the threads of all bolts before inserting the nuts. ****



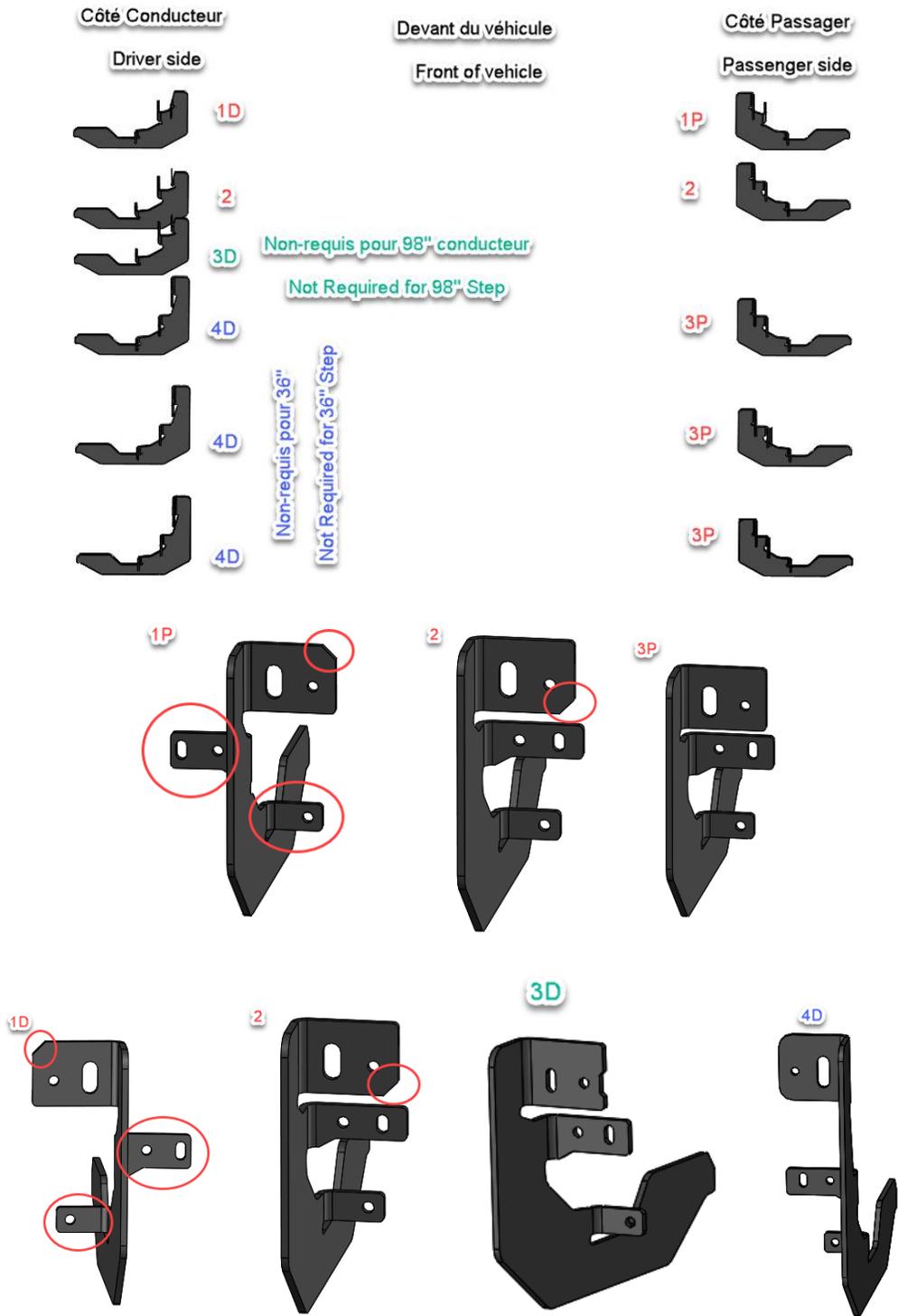
NECESSARY TOOLS AND MATERIALS NOT INCLUDED

EZ LINER

METAL PAINT

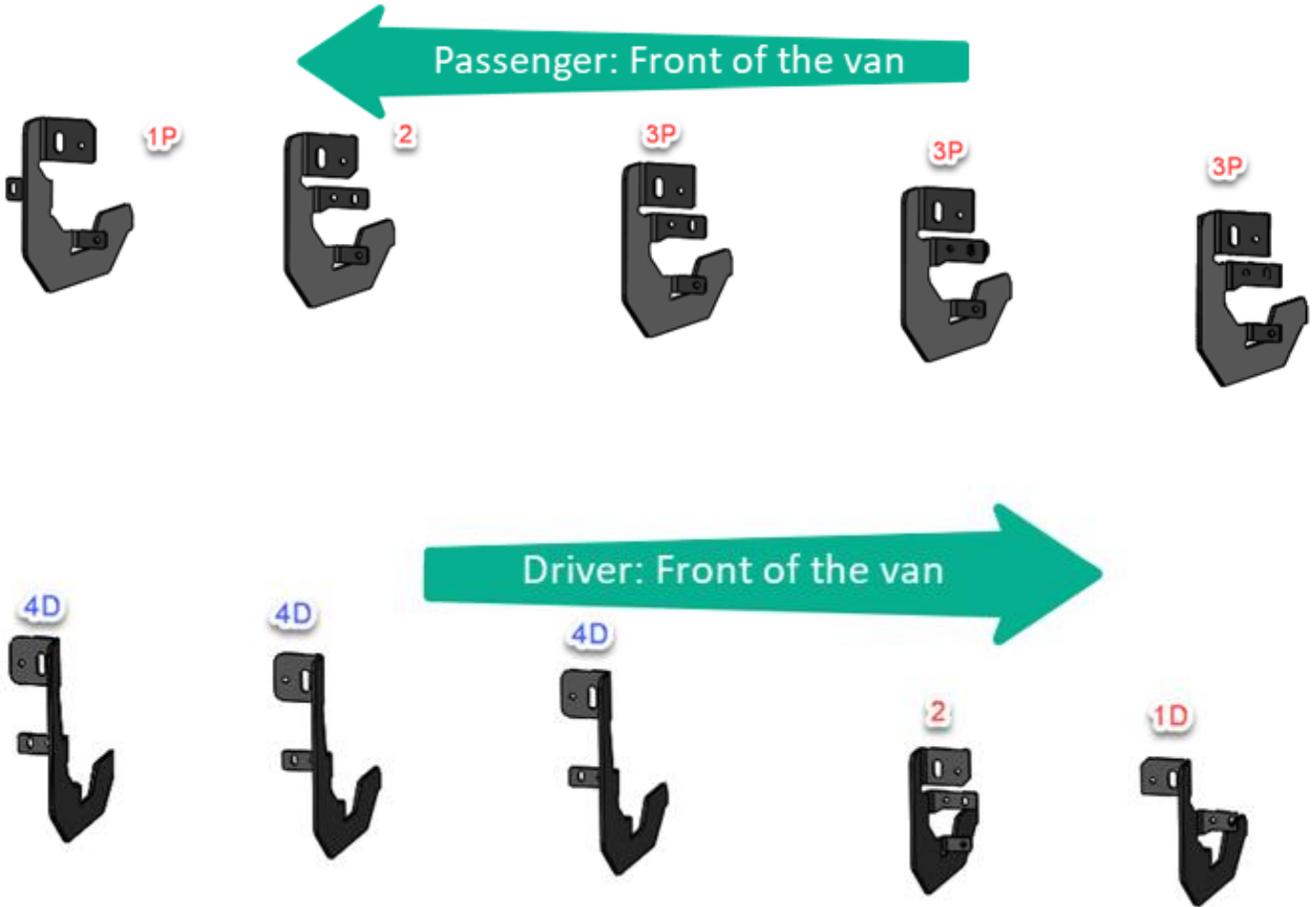


MEDIA IDENTIFICATION AND POSITIONING DETAILS

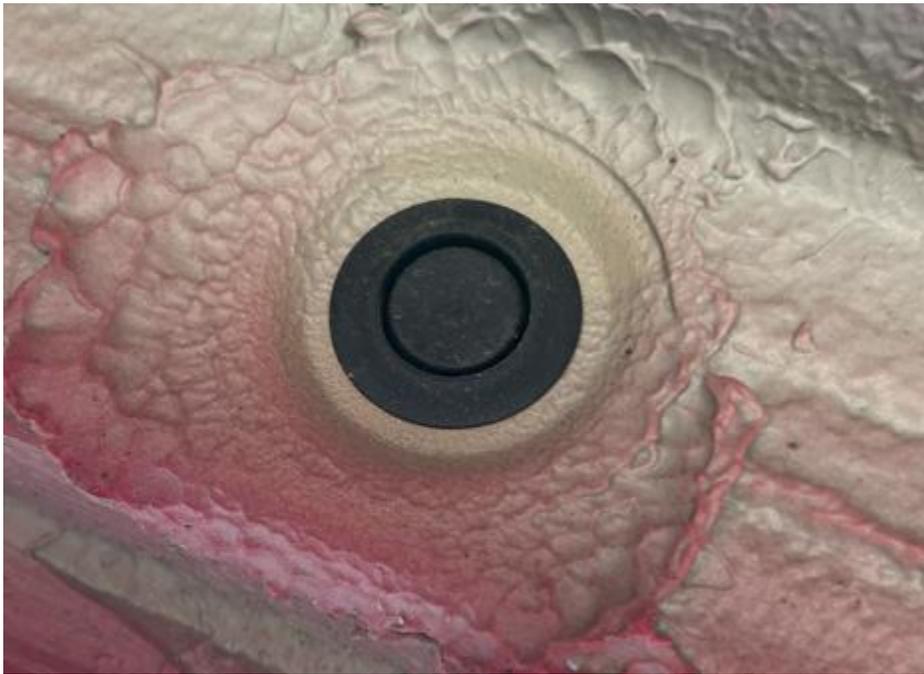


SECTION #1: 98" PASSENGER OR DRIVER STEP INSTALLATION STEPS

1. Identify all your respective media
(PASSENGER = 1P, 2 and 3P / DRIVER = 1D, 2, 4D) and drop them off near your vehicle in the right order



2. Remove the first 5 black rubber caps from under the vehicle from the front



3. Installation of the 5 toggle anchors with yellow zinc washers
 - 3.1. Insert the anchor head into the hole
 - 3.2. Gently pull on the tooth straps until the washer is pressed against the vehicle
 - 3.3. Trim excess strips





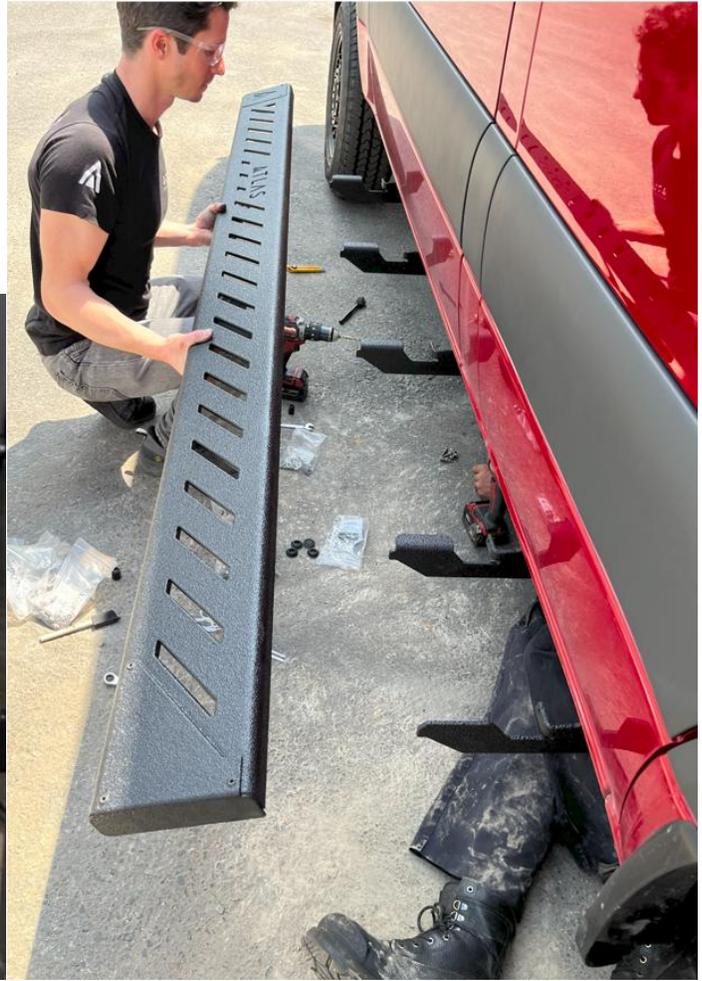
4. Attach all brackets to their respective positions on the vehicle
 - 4.1. Insert a 3/8" lock washer and a 3/8" washer onto each of the 3/8" x 1.75" hex head bolts.
 - 4.2. Press a bracket firmly upwards on the vehicle and align the slotted (long) hole with the zinc washers.
 - 4.3. Screw the 3/8" 1.75" bolt so that the bracket holds in place, but DO NOT over-tighten to allow for the possible fit.
 - 4.4. Repeat these steps for all 5 supports



5. Install the 1/4" x 1.25" hexagonal head bolts into the slotted holes.
 - 5.1. Drill the lip of the vehicle with a 1/4" metal drill bit in the center of the slotted hole at the bottom of the brackets
 - 5.2. Apply metal paint to the hole
 - 5.3. Insert a 1/4" washer on a 1/4" x 1.25" hexagonal head bolt
 - 5.4. Insert the 1/4" bolt through the vehicle's lip and bracket
 - 5.5. Insert a 1/4" washer and a 1/4" nylon nut
 - 5.6. Do not overtighten to allow the fit possible.
 - 5.7. Repeat the steps for the 5 supports



6. Adjust the height of the 5 brackets
 - 6.1. Place the step on the support.
 - 6.2. Make sure the step stool touches all 5 brackets.**
 - 6.3. Lower or slightly raise the brackets as needed.
 - 6.4. Remove the step



7. Finish firmly attaching the 5 brackets to the vehicle

7.1. Repeat steps 5.1 through 5.7 for the 2nd hole in the vehicle's lip and tighten firmly.



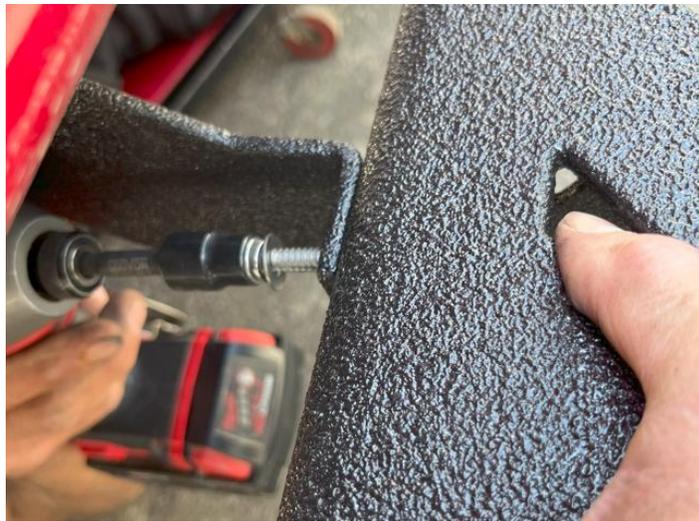
7.2 Insert a 1/4" lock washer and a 1/4" washer onto a #14 x 1.25" self-drilling bolt

7.3 Screw the self-drilling bolt through the bracket into the vehicle

7.4 Repeat these steps for all 5 brackets.



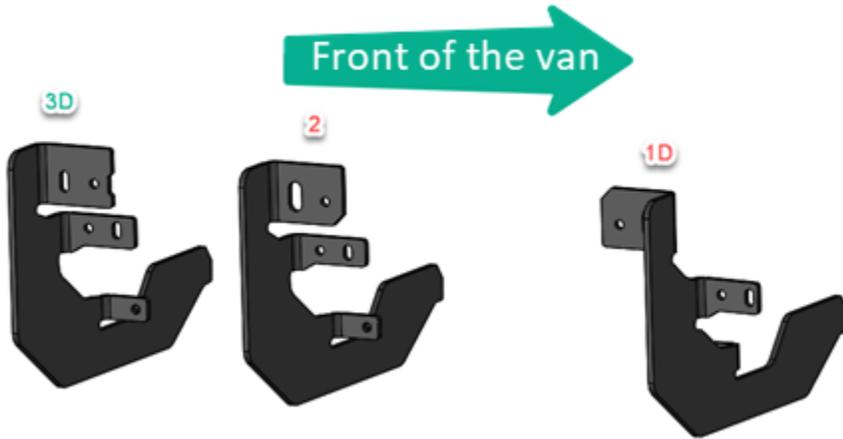
8. Attach the step to the brackets
 - 8.1. Place the step on the supports
 - 8.2. Adjust the front/rear positioning of the step. Align it with the beginning of the front passenger door.
 - 8.3. Insert a 1/4" lock washer and a 1/4" washer onto a #14 self-drilling bolt
 - 8.4. Hold the step firmly against the brackets
 - 8.5. Screw the self-drilling bolt through the bracket and step.
 - 8.6. Repeat for other media



9. Apply "EZLINER" to all bolt heads



SECTION #2: 36" CONDUCTIVE STEP INSTALLATION STEPS



10. Installing 1D and 2 Brackets

The 1D and 2 brackets are installed exactly like all those of the 98" running boards: refer to the steps in section #1.

11. Installation of the 3D support.



The 3D mount is installed in the same way as all the others except that it does not have toggle anchors.

It is only installed with self-drilling bolts in the same manner as indicated in section #1 of the manual.